ISO 14171:2002-11 (E)

Welding consumables - Wire electrodes and wire-flux combinations for submerged arc welding of non alloy and fine grain steels - Classification

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Classification 2

4 Symbols and requirements 3
4.1 Symbol for the product/process 3
4.2 Symbols for tensile properties 3
4.3 Symbols for impact properties of all-weld metal or two-run welded joint 4
4.4 Symbols for type of welding flux 5
4.5 Symbols for the chemical composition of wire electrodes 6

5 Mechanical tests 10
5.1 Multi-run technique 10
5.2 Two-run technique 11

6 Chemical analysis 12

7 Retests 12

8 Technical delivery conditions 12

9 Examples of designation 12