

ISO 15618-1:2001-12 (E)

Qualification testing of welders for underwater welding_ Part_1: Diver-welders for hyperbaric wet welding

Contents		Page
Foreword		v
Introduction		1
1 Scope		1
2 Normative references		1
3 Terms and definitions		3
4 Symbols and abbreviations		3
4.1 General		3
4.2 Test piece		3
4.3 Consumable		3
4.4 Miscellaneous		3
5 Essential variables for approval testing		3
5.1 General		3
5.2 Welding processes		3
5.3 Joint types (butt and fillet welds)		4
5.4 Material groups		4
5.5 Consumables		4
5.6 Dimensions		4
5.7 Welding positions		5
5.8 Hyperbaric environment		5
6 Range of approval		5
6.1 General		5
6.2 Welding process		5
6.3 Joint types		5
6.4 Material groups		6
6.5 Consumables		6
6.6 Dimensions		6
6.7 Welding positions		6
6.8 Hyperbaric environment		7
7 Examination and testing		8
7.1 General		8
7.2 Supervision		8
7.3 Shapes and dimensions of test pieces		8
7.4 Welding conditions		13
7.5 Test methods		13
7.6 Test pieces and test specimens		14
8 Acceptance requirements for test pieces		18
9 Re-tests		19
10 Period of validity		19
10.1 Initial approval		19
10.2 Prolongation		19
11 Certificate		19
12 Designation		20
Annex A (informative) Diver-welder approval test certificate for hyperbaric wet welding		21
Annex B (informative) Job knowledge		23