ISO 18166:2026-01 (E)

Numerical welding simulation - Execution and documentation

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Abbreviated terms **3**

5 Principle **4**

6 Scientific Computation Tools (SCTs) **4**

7 Required data for simulation **5**

8 Formulation of the problem and establishment of the simulation strategy **5**

9 Establishment of the input parameters **8**
9.1 Input data 8
9.2 Simulation template 8

10 Geometry and mesh **8**
10.1 Geometry and mesh of welded joint 8
10.2 Mesh size 8
10.3 Type of elements 8
10.4 Modelling of the filler material 9

11 Performing the simulation **9**
11.1 Code verification 9
11.2 Thermal and metallurgical computations 10
11.2.1 General 10
11.2.2 Focus on metallurgical transformations 10
11.2.3 Modelling of heat source 10
11.2.4 Boundary and initial thermal conditions 11
11.3 Thermomechanical computation for residual stresses prediction 11
11.3.1 General 11
11.3.2 Model parameters adjustments 11
11.3.3 Materials with phase transformations 11
11.3.4 Boundary and initial thermomechanical conditions 11
11.4 Monitoring the solution during computation 12

12 Simulation post-processing **12**
12.1 General 12
12.2 Cross-section of fusion zone 12
12.3 Transient evolution of temperatures 12
12.4 Phases and residual stresses and strains distributions 12

13 Comparing/challenging the results **13**
13.1 General 13
13.2 Calculation verification 13
13.3 Validation 14
13.3.1 General 14
13.3.2 Validation process 14
13.3.3 Lack of knowledge 14

13.3.4 Validation experiment guidelines 15
13.3.5 Additional validation and verification activities 15

14 Uncertainty quantification 15

15 Reporting/display of results 16
15.1 General 16
15.2 Objective of welding simulation 16
15.3 Material properties and input data 16
15.4 Geometry and mesh 16
15.5 Numerical model parameters 17
15.6 Analysis of results 17

Annex A (informative) **Technical specification of scientific computation tools for numerical welding simulation/computational weld mechanics 18**

Annex B (informative) **Documentation template 20**

Annex C (informative) **Heat source modelling and calibration 26**

Annex D (informative) **Guidelines for validation experiment 35**

Annex E (informative) **Characterizing, tracing, and managing uncertainty in computational weld mechanics and real-world systems 37**

Annex F (informative) **Mechanical properties of materials 39**

Bibliography 46