DIN EN ISO 17662:2026-05 (E)

Welding - Calibration, verification and validation of equipment used for welding, including ancillary activities (ISO 17662:2025)

Contents

Page

Foreword ... **iv**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 General requirements ... **3**
4.1 General ... 3
4.2 Frequency ... 4
4.3 Requirements ... 4
4.4 Process data ... 5
4.5 Material properties ... 5

5 Process data common to more than one welding/brazing process ... **5**
5.1 Process data common to all welding/brazing processes ... 5
5.2 Requirements specific to several welding/brazing processes ... 7
5.3 Requirements specific to arc welding (group 1) ... 7

6 Metal arc welding without gas protection (group 11) ... **9**

7 Plasma arc welding (group 15) ... **9**

8 Resistance welding (groups 21, 22, 23, 24, and 25) ... **10**

9 Gas welding (group 3) ... **11**

10 Friction welding (group 42) ... **11**

11 Laser beam welding (group 52) ... **12**

12 Electron beam welding (group 51) ... **13**

13 Stud welding (group 78) ... **14**

14 Brazing and soldering (group 9) ... **15**
14.1 General ... 15
14.2 Manual and mechanized flame brazing (group 912) ... 16
14.3 Induction brazing (group 916) ... 16
14.4 Resistance brazing (group 918) ... 16
14.5 Furnace brazing in protective atmosphere (group 921) ... 17
14.6 Vacuum brazing (group 922) ... 18
14.7 Furnace brazing in open atmosphere (group 921) ... 19
14.8 Dip-bath brazing (group 923), salt-bath brazing (group 924) and flux-bath brazing (group 925) ... 20
14.9 Infrared soldering (group 941) ... 20

15 Preheat and/or post weld heat treatment ... **21**
15.1 Preheat ... 21
15.2 Post weld heat treatment ... 21

16 Post weld cleaning ... **22**

17 Flame cutting (group 81) and other ancillary processes ... **22**

Annex A (informative) **Details for stud welding** ... **23**

Annex B (informative) **Acceptance testing of equipment** ... **26**

Annex C (informative) **Parties involved** ... **27**

Bibliography ... **28**