# ISO 21456:2025-03 (E)

## Determination of the residual stress of TGO layer in thermal barrier coating by photoexcitation fluorescence piezoelectric spectroscopy

## Contents

Page

Foreword .......... iv

Introduction .......... v

1 Scope .......... 1

2 Normative references .......... 1

3 Terms and definitions .......... 1

4 Principle .......... 3
4.1 General .......... 3
4.2 Principle of measuring residual stress by photo-excited fluorescence piezoelectric spectroscopy .......... 3

5 Test methods .......... 3
5.1 General .......... 3
5.2 Test specimen .......... 3
5.3 PFPS device calibration .......... 4
5.4 Setting of detection conditions .......... 4
5.5 Sample focusing .......... 4
5.6 Detection of Raman peaks .......... 4
5.7 Data acquisition .......... 4

6 Calculation of stress .......... 5

7 Reliability .......... 7

8 Test report .......... 7

Annex A (informative) Example of the determination of the residual stress of the TGO layer in TBC by photoexcited fluorescence piezoelectric spectrum .......... 9

Bibliography .......... 11