ISO 3834-6:2024-02 (E)

Quality requirements for fusion welding of metallic materials - Part 6: Guidelines on implementing the ISO 3834 series

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Abbreviated terms 1

5 Using the ISO 3834 series 1
5.1 General 1
5.2 Product standards 2
5.3 Purchasers and users 2
5.4 Quality management systems in accordance with ISO 9001 2
5.5 Quality management systems other than ISO 9001 2
5.6 Manufacturers 2

6 Incorporating the ISO 3834 series in product standards 2

7 Using other documents with the ISO 3834 series 2

8 Documentation and quality systems 3
8.1 Documentation 3
8.2 Quality management system 3

9 Selecting the level of quality requirements 4

10 Implementation in fabrication 6
10.1 General guidelines for implementation 6
10.1.1 Basic principles 6
10.1.2 Implementation 6
10.1.3 Control of welding 8
10.1.4 Production procedures 8
10.2 Organization 9

11 Interpretation of particular clauses in the ISO 3834 series 10
11.1 Requirements review and technical review 10
11.2 Subcontracting 10
11.3 Welding coordination 11
11.3.1 General 11
11.3.2 Welding coordinator 11
11.3.3 Welding inspection personnel 12
11.3.4 NDT personnel 12
11.3.5 Correlation between ISO 14731 and ISO 3834 series quality levels 12
11.4 Equipment 13
11.5 Welding activities 13
11.6 Storage of parent metal 13
11.7 Calibration and validation 13
11.8 Identification and traceability 14

12 Assessmentandcertification 14

Annex A (informative) Examples of documents for the control of welding-related activities 15

Bibliography 18