ISO 12153:2022-11 (E)

Welding consumables - Tubular-cored electrodes for gas-shielded and non-gas - shielded metal arc welding of nickel and nickel alloys - Classification

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Classification 1

5 Symbols and requirements 2
5.1 Symbol for the product or process 2
5.2 Symbol for the chemical composition of the all-weld metal 2
5.3 Symbol for the type of electrode core 2
5.4 Symbol for the shielding gas 2
5.5 Symbol for the welding position 2

6 Chemical analysis 2

7 Mechanical properties of the all-weld metal 7

8 Rounding procedure 7

9 Retest 8

10 Technical delivery conditions 8

11 Example of designation 8

Annex A (informative)Correspondingnationalspecifications 9