DIN EN ISO 4136:2022-09 (E)

Destructive tests on welds in metallic materials - Transverse tensile test (ISO 4136:2022)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Symbols and abbreviated terms ... **5**

5 Principle ... **6**

6 Preparation of test specimens ... **6**

6.1 Location ... 6

6.2 Marking ... 6

6.3 Heat treatment and/or ageing ... 7

6.4 Extraction ... 7

6.4.1 General ... 7

6.4.2 Steel ... 7

6.4.3 Other metallic materials ... 7

6.5 Machining ... 7

6.5.1 General ... 7

6.5.2 Location ... 7

6.5.3 Dimensions ... 8

6.5.4 Surface preparation ... 11

7 Test procedure ... **11**

8 Test results ... **11**

8.1 General ... 11

8.2 Location of fracture ... 11

8.3 Examination of fracture surfaces ... 11

9 Test report ... **12**

Annex A (informative) **Example of a test report** ... **13**

Bibliography ... **14**