ISO 3834-2:2021 (E)

Quality requirements for fusion welding of metallic materials — Part 2: Comprehensive quality requirements

Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

4 Use of this document

5 Review of requirements and technical review

5.1 General
5.2 Review of requirements
5.3 Technical review

6 Sub-contracting

7 Welding personnel

7.1 General
7.2 Welders and welding operators
7.3 Welding coordination personnel

8 Inspection and testing personnel

8.1 General
8.2 Non-destructive testing personnel

9 Equipment

9.1 Production and test equipment
9.2 Description of production equipment
9.3 Suitability of equipment
9.4 New equipment
9.5 Maintenance of equipment

10 Welding and related activities

10.1 Production planning
10.2 Welding procedure specifications
10.3 Qualification of the welding procedures
10.4 Work instructions
10.5 Procedures for preparation and control of documents

11 Welding consumables

11.1 General
11.2 Batch testing
11.3 Storage and handling

12 Storage of parent materials

13 Post-weld heat treatment

14 Inspection and testing

14.1 General
14.2 Inspection and testing before welding
14.3 Inspection and testing during welding

14.4 Inspection and testing after welding
14.5 Inspection and test status

15 Non-conformance and corrective actions

16 Calibration and validation of measuring, inspection and test equipment

17 Identification and traceability

18 Quality records

Page count: 11