ISO 23512:2021 (E)

Plastics — Joining of thermoplastic moulded components — Specification of variables for thermal joining processes

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Technical content of thermal joining process specification (TJPS)

- 4.1 General
- 4.2 Related to the joining organization
- 4.3 Related to the sub-component(s)
- 4.4 Common to all joining processes
- 4.5 Specific to a joining process
- 4.5.1 Ultrasonic welding/staking/spot welding
- 4.5.2 Infrared welding
- 4.5.3 Hot gas convection welding
- 4.5.4 Linear vibration welding
- 4.5.5 Orbital vibration welding
- 4.5.6 Spin welding
- 4.5.7 Laser welding
- 4.5.8 Hot plate welding
- 4.5.9 Heat staking – hot air
- 4.5.10 Heat staking – electrical
- 4.5.11 Heat staking – infrared

Annex A (informative) Template for TJPS: Ultrasonic welding/staking/spot welding

Annex B (informative) Template for TJPS: Infrared welding

Annex C (informative) Template for TJPS: Hot gas convection welding

Annex D (informative) Template for TJPS: Linear vibration welding

Annex E (informative) Template for TJPS: Orbital vibration welding

Annex F (informative) Template for TJPS: Spin welding

Annex G (informative) Template for TJPS: Laser welding

Annex H (informative) Template for TJPS: Hot plate welding

Annex I (informative) Template for TJPS: Heat staking – hot air

Annex J (informative) Template for TJPS: Heat staking – electrical

Annex K (informative) Template for TJPS: Heat staking – infrared

Annex L (informative) Worked example for TJPS: Hot plate welding

Annex M (informative) Worked example for TJPS: Heat staking – electrical

Page count: 37