

ISO 8249:2000-05 (E)

Welding - Determination of Ferrite Number (FN) in austenitic and duplex ferritic-austenitic Cr-Ni stainless steel weld metals

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative reference	1
3	Principle	1
4	Calibration	2
5	Standard method for covered electrode test pads	4
6	Standard methods for test pads of other processes and for production welds	6
7	Other methods	7
8	Procedures used to prepare secondary standards for delta ferrite in austenitic stainless steel weld metal	8
	Annex A (informative) Manufacture of secondary standards by strip cladding	9
	Annex B (informative) Manufacture of secondary standards by centrifugal chill casting	18
	Bibliography	26