

# DIN EN ISO 9455-9:2021-02 (E)

## Soft soldering fluxes - Test methods - Part 9: Determination of ammonia content (ISO 9455-9:2020)

---

<b>Contents</b>		<b>Page</b>
European foreword .....		3
Foreword .....		4
1	Scope .....	5
2	Normative reference .....	5
3	Terms and definitions .....	5
4	Principle .....	5
5	Reagents .....	5
6	Apparatus .....	6
7	Procedure .....	6
7.1	General .....	6
7.2	Preparation of flux test solution .....	6
7.2.1	Solid fluxes .....	6
7.2.2	Paste fluxes .....	6
7.2.3	Liquid fluxes .....	6
7.3	Determinations .....	7
8	Calculation of results .....	8
8.1	Solid or paste flux samples .....	8
8.2	Liquid flux samples .....	8
9	Precision .....	8
9.1	General .....	8
9.2	Precision data .....	8
10	Test report .....	9
Bibliography .....		10