

ISO 23493:2020 (E)

Welding and allied processes — Process specification for laser-arc hybrid welding for metallic materials

Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Safety
5	Welding operator qualification
6	Laser-arc hybrid welding equipment
7	Shielding gas
8	Joint design and preparation
9	Wire selection
10	Preparation prior to welding
10.1	Handling of work piece
10.1.1	Work piece condition inspection
10.1.2	Cleaning before welding
10.2	Assembling and fixturing
10.3	Equipment status checking
11	Torch design
12	Welding procedure specification and qualification
13	Welding parameters
14	Weld quality inspection and acceptance
15	Weld properties determination and acceptance

Page count: 12