ISO 6847:2020 (E)

Welding consumables — Deposition of a weld metal pad for chemical analysis

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Base metal

4.1 Type
4.2 Dimensions
4.3 Surface condition

5 Method for preparing the weld metal pad

5.1 Drying of the welding consumables
5.2 Welding position
5.3 Type of current
5.4 Welding conditions
5.5 Welding method
5.5.1 General
5.5.2 Covered electrodes
5.5.3 Solid wires and rods, strips, and tubular cored wires and rods

6 Weld metal pad size

7 Sampling

Page count: 4