DIN EN ISO 21904-4:2020-06 (E)

Health and safety in welding and allied processes - Equipment for capture and separation of welding fume - Part 4: Determination of the minimum air volume flow rate of capture devices (ISO 21904-4:2020)

Contents

Page

European foreword ... **3**

Foreword ... **4**

Introduction ... **5**

1 Scope ... **6**

2 Normative references ... **6**

3 Terms and definitions ... **6**

4 Captor hoods, nozzles and slot nozzles ... **6**

4.1 Principle ... 6

4.2 Apparatus ... 6

4.3 Test method ... 7

4.3.1 Test setup ... 7

4.3.2 Determination of the position of the entry and the measurement plane ... 7

4.3.3 Procedure ... 8

4.4 Test report ... 9

5 On-torch extraction devices ... **9**

5.1 Principle ... 9

5.2 Apparatus ... 10

5.3 Test method ... 11

5.3.1 Test setup ... 11

5.3.2 Procedure ... 11

5.4 Test report ... 12

Annex A (informative) **Additional information for on-torch extraction** ... **13**

Bibliography ... **15**