

ISO 24598:2019 (E)

Welding consumables — Solid wire electrodes, tubular cored electrodes and electrode-flux combinations for submerged arc welding of creep-resisting steels — Classification

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Classification
4.1	General
5	Symbols and requirements
5.1	General
5.2	Symbol for the product/process
5.2.1	General
5.3	Symbols for the tensile properties of the all-weld metal deposit
5.4	Symbols for impact properties of all-weld metal deposits
5.5	Symbol for type of welding flux
5.6	Symbol for the chemical composition of solid wire electrodes and of all-weld metal deposits
6	Mechanical tests
6.1	General
6.2	Preheating, interpass and post-weld heat treatment temperatures
6.3	Welding conditions and pass sequence
6.3.1	General
7	Chemical analysis
8	Rounding procedure
9	Retests
10	Technical delivery conditions
11	Examples of designation
11.1	General

Page count: 19