DIN EN ISO 5178:2019-05 (E)

Destructive tests on welds in metallic materials - Longitudinal tensile test on weld metal in fusion welded joints (ISO 5178:2019)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Symbols and abbreviated terms ... **5**

5 Principle ... **5**

6 Removal of test specimens ... **6**

6.1 Location ... 6

6.2 Marking ... 6

6.3 Heat treatment and/or ageing ... 6

6.4 Extraction ... 6

6.4.1 General ... 6

6.4.2 Steel ... 6

6.4.3 Other metallic material ... 6

6.5 Machining of test specimens ... 6

6.6 Dimensions ... 7

6.7 Surface quality ... 8

7 Conditions of testing ... **8**

8 Test results ... **8**

8.1 General ... 8

8.2 Examination of fracture surfaces ... 8

9 Test report ... **8**

Annex A (informative) **Example of a test report** ... **9**