ISO 7289:2018 (E)

Gas welding equipment — Quick-action couplings with shut-off valves for welding, cutting and allied processes

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Types of coupling

5 Installation

6 Design requirement

6.1 Dimensions, non-interchangeability and interchangeability
6.2 Configuration
6.3 Coupling and uncoupling
6.4 Connections
6.5 Materials

7 Working requirements

7.1 Pressure resistance
7.2 Gas tightness
7.2.1 General requirements
7.2.2 Specific requirements
7.3 Pressure drop
7.4 Resistance to flashback
7.5 Resistance to tensile load
7.6 Resistance to radial loads
7.7 Endurance
7.8 Other functions

8 General test conditions

8.1 General
8.2 Test sequence

9 Test procedure

9.1 Examination of dimensions and test of non-interchangeability and interchangeability
9.1.1 Dimensions
9.1.2 Non-interchangeability between different gas types
9.1.3 Interchangeability within a single gas type
9.2 Pressure resistance
9.3 Gas tightness test
9.3.1 General
9.3.2 Basic method and test device
9.3.3 Particular specifications
9.3.3.1 Test in the uncoupled position
9.3.3.2 Test in the coupled position
9.4 Flashback test
9.5 Resistance to tensile load
9.6 Resistance to radial load
9.7 Endurance test

10 Marking

11 Instructions for use

Page count: 10