

ISO 22829:2017-09 (E)

Resistance welding equipment - Transformers - Integrated transformer-rectifier units for welding guns operating at 1 000 Hz

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Power supply to the transformer-rectifier unit	1
5	Transformer types	2
6	Dimensions	2
7	Additional equipment	3
7.1	Grounding provision	3
7.2	Thermal protection	3
7.3	Output current sensing coil	3
7.4	Output voltage sensing wires	3
8	Protection of the rectifier	3
9	Marking	3
9.1	Primary	3
9.2	Output terminals	3
9.3	Rating plate	4
10	Designation	4
11	Test conditions	4
11.1	Type tests	4
11.2	Routine tests	5
11.3	Test procedures	5
11.3.1	General visual examination	5
11.3.2	Open-circuit tests	5
11.3.3	Minimum output current under load condition	5
11.3.4	Cooling circuit test	5
11.3.5	Dynamic behaviour of the output terminals	5
11.3.6	Mechanical strength	7
Annex A (informative) Relationship between output current and duty factor		8
Annex B (normative) Dimensions of transformers		9
Bibliography		15