DIN ISO 10656:2016-11 (E)

Resistance welding equipment - Transformers - Integrated transformers for welding guns (ISO 10656:2016)

Contents

Page

National foreword ... **3**

National Annex NA (informative) **Bibliography** ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Dimensions and characteristics of transformers ... **5**

4 Additional equipment ... **10**
4.1 Grounding provision ... 10
4.2 Thermal protection ... 10
4.3 Output current sensing coil ... 10

5 Marking ... **11**
5.1 General ... 11
5.2 Rating plate ... 11
5.3 Colour of exterior finish ... 11

6 Designation ... **12**

7 Test conditions ... **12**
7.1 Type tests ... 12
7.1.1 Mechanical strength ... 12
7.1.2 Dynamic behaviour of the output terminals ... 12
7.2 Thermal test (type test) ... 13

Annex A (informative) **Secondary current and duty cycle** ... **14**

Bibliography ... **15**