DIN EN ISO 5182:2016-11 (E)

Resistance welding - Materials for electrodes and ancillary equipment (ISO 5182:2016)

Contents

Page

European foreword 3

Foreword 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Classification 5
4.1 Group A -- Copper and copper alloys 5
4.2 Group B -- Sintered materials 5
4.3 Group C -- Dispersion-strengthened copper (DSC) alloys 6

5 Specifications 6
5.1 Requirements 6
5.2 Chemical composition 6
5.3 Mechanical properties 6
5.4 Electrical properties 6

6 Methods of test 6
6.1 Vickers hardness test 6
6.2 Electrical properties 6
6.3 Softening temperature test 7

7 Designation 7

8 Application 7

9 Hardness conversions 7

Annex A (informative) Typical applications 10

Annex B (informative) Hardness conversion 13

Annex C (informative) Corresponding national designations 14

Bibliography 15

Figures Figure B.1 -- Conversion of Vickers hardness, HV 30, to Rockwell hardness, HRB 13

Tables Table 1 -- Group A -- Classification of copper and copper alloys 5

Table 2 -- Group B -- Classification of sintered materials 6

Table 3 -- Composition and properties of materials 8

Table A.1 -- Typical applications 10

Table C.1 -- Corresponding national designations and comparable properties 14