# DIN EN ISO 6848:2015-12 (E)

## Arc welding and cutting - Nonconsumable tungsten electrodes - Classification (ISO 6848:2015)

## Contents

Page


**European foreword** ... **3**

**Foreword** ... **4**

**Introduction** ... **5**

**1 Scope** ... **6**

**2 Normative references** ... **6**

**3 Classification** ... **6**

**4 Symbols and requirements** ... **6**
4.1 Symbol for the product/process ... 6
4.2 Symbol for the chemical composition ... 6

**5 Chemical analysis** ... **6**

**6 Retests** ... **6**

**7 Marking** ... **7**

**8 Standard sizes and tolerances** ... **8**
8.1 Electrode diameters ... 8
8.2 Electrode lengths ... 9

**9 Electrode shape and condition** ... **10**
9.1 Electrode straightness ... 10
9.2 Electrode finish ... 10
9.3 Electrode quality ... 10

**10 Rounding procedure** ... **10**

**11 Marking and packaging** ... **10**
11.1 Marking ... 10
11.2 Packaging ... 11

**12 Classification examples** ... **11**

**Annex A** (informative) **Conditions of use** ... **12**