ISO 14323:2015-03 (E)

Resistance welding - Destructive testing of welds - Specimen dimensions and procedure for impact tensile shear test and cross-tension testing of resistance spot and embossed projection welds

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Test specimen 1

5 Test equipment and testing procedure 2
5.1 General 2
5.2 Modified pendulum machine 3
5.3 Drop-weight machine 5

6 Test records 10

7 Test report 10

Annex A (informative) Determination of failure energy 12

Bibliography 15