

# ISO 2553:2013-12 (E)

## Welding and allied processes - Symbolic representation on drawings - Welded joints

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Welding symbol .....	4
4.1	General .....	4
4.2	Basic welding symbol .....	4
4.3	Welding symbol systems .....	5
4.4	Elementary symbols .....	5
4.5	Supplementary symbols .....	9
4.6	Arrow line .....	14
4.7	Reference line and weld location .....	16
4.8	Tail .....	19
5	Dimensioning of welds .....	19
5.1	General .....	19
5.2	Cross-sectional dimensions .....	19
5.3	Length dimensions .....	19
5.4	Butt welds .....	20
5.5	Fillet welds .....	21
5.6	Plug welds in circular holes .....	21
5.7	Plug welds in slots .....	21
5.8	Spot welds .....	22
5.9	Seam welds .....	22
5.10	Edge welds .....	22
5.11	Stud welds .....	22
5.12	Overlay welds .....	22
6	Dimensioning of joint preparations .....	34
6.1	General .....	34
6.2	Root gap .....	34
6.3	Included angle .....	34
6.4	Radii and root faces -- U and J butt joints .....	35
6.5	Depth of joint preparation .....	35
6.6	Countersink angle for plug and slot welds .....	37
7	Alternative butt weld symbol with required weld quality .....	38
7.1	General .....	38
7.2	Example .....	38
Annex A (informative)	Examples of the use of welding symbols .....	39
Annex B (informative)	Tolerances and transition points for weld types[9] .....	50
Annex C (informative)	Alternative methods for designating intermittent butt and fillet welds .....	51
Bibliography .....		54