

DIN EN ISO 14113:2014-02 (E)

Gas welding equipment - Rubber and plastics hose and hose assemblies for use with industrial gases up to 450 bar (45 M Pa) (ISO 14113:2013)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	5
4	Construction	6
4.1	Hose	6
4.2	End fittings	6
4.3	Hose assemblies	6
5	Dimensions and tolerances	6
5.1	Bore size	6
5.2	Concentricity	6
5.3	Cut lengths and tolerances	7
5.4	Length of hoses assemblies	7
6	Physical properties of lining and cover -- Type tests	7
6.1	General	7
6.2	Resistance to ignition requirement for oxygen hose lining	8
6.3	Resistance to acetone (acetylene hose only)	8
7	Performance requirements -- Type tests	8
7.1	Pressure resistance requirements	8
7.2	Adhesion (rubber hoses only)	9
7.3	Flexibility	9
7.4	Low temperature flexibility	9
7.5	Ozone resistance (for hoses with an outer protective cover of rubber)	9
7.6	UV resistance (for hoses with plastics cover)	9
7.7	Permeability to gas	9
7.8	Electrical conductivity	9
7.9	End fitting integrity	9
8	Performance requirements -- Production tests	10
8.1	Pressure tests for hose assemblies	10
8.2	Leak test	10
8.3	Cleaning for oxygen service	10
9	Marking	10
10	Packaging	11
11	Instructions	11
Annex A (normative)	Acetylene decomposition test for hose assemblies used in high pressure acetylene installations	12
Annex B (normative)	Oxygen pressure surge test	13

Annex C (normative) Oxygen system installation considerations	15
Bibliography	16