ISO 15615:2013-04 (E)

Gas welding equipment - Acetylene manifold systems for welding, cutting and allied processes - Safety requirements in high-pressure devices

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Design 2

5 Requirements 2
5.1 General 2
5.2 General requirements 2
5.3 Additional requirements to be met by specific types of device 3

6 Type tests 4
6.1 General 4
6.2 Reference values and accuracy of instruments 4
6.3 Test gases 5
6.4 Acetylene decomposition test 5
6.5 Pressure resistance test 6
6.6 Non-return valve test 6
6.7 Endurance test 7
6.8 Trip pressure test for automatic pressure-actuated shut-off valves 8
6.9 Internal gas leakage test 9

7 Manufacturer's instructions 9

8 Marking 9

Annex A (normative) Summary of tests 10

Bibliography 16