

ISO 15614-13:2012-07 (E)

Specification and qualification of welding procedures for metallic materials - Welding procedure test - Part 13: Upset (resistance butt) and flash welding

Contents		Page
Foreword		iv
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Preliminary welding procedure specification	2
5	Welding procedure test	3
6	Test pieces and test specimens	3
6.1	General	3
6.2	Shape and dimensions of test specimens	3
6.3	Welding of components, test pieces or test specimens	5
7	Testing and examination	5
7.1	Extent of testing	5
7.2	Non-destructive testing (NDT)	5
7.3	Destructive tests	6
7.4	Macrosection	6
7.5	Hardness distribution	6
7.6	Re-testing	6
8	Range of qualification	7
8.1	General	7
8.2	Related to the manufacturer	7
8.3	Related to the parent metal	7
8.4	Welding procedures	7
8.5	Test certificate	7
9	Welding procedure qualification record	7
Annex A (informative)	Example of welding procedure qualification -- Test certificate	8
Annex B (informative)	Example of welding procedure qualifications record form (WPQR)	9