DIN EN ISO 9455-10:2013-01 (E)

Soft soldering fluxes - Test methods - Part 10: Flux efficacy test, solder spread method (ISO 9455-10:2012)

Contents

Page

Foreword .....

1 Scope .....

2 Normative references .....

3 Symbols .....

4 Principle .....

5 Reagents .....

6 Apparatus and materials .....

7 Test specimens .....
7.1 Brass test plates .....
7.2 Solder sample .....

8 Procedure .....
8.1 Preparation of test plates .....
8.2 Test method .....
8.3 Replicate tests .....

9 Expression of results .....

10 Precision .....

11 Test report .....

Annex A (informative) Method for the preparation of standard reference rosin (colophony) based liquid fluxes, having 25 % by mass non-volatile content .....

Annex B (informative) Chemical composition of brass test plates .....

Bibliography .....