DIN EN ISO 14341:2011-04 (E)

Welding consumables - Wire electrodes and weld deposits for gas shielded metal arc welding of non alloy and fine grain steels - Classification (ISO 14341:2010)

Contents

Page

Foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Classification 6

4 Symbols and requirements 6
4.1 Symbol for product/process 6
4.2 Symbol for strength and elongation of all-weld metal 7
4.3 Symbol for impact properties of all-weld metal .....
4.4 Symbol for shielding gas 8
4.5 Symbol for chemical composition of wire electrodes 8

5 Mechanical tests 12
5.1 Preheating and interpass temperatures 12
5.2 Welding conditions and pass sequence 13
5.3 Post-weld heat-treated (PWHT) condition 13

6 Chemical analysis 14

7 Rounding procedure 14

8 Retests 14

9 Technical delivery conditions 14

10 Examples of designation 15