

ISO 14171:2010-10 (E)

Welding consumables - Solid wire electrodes, tubular cored electrodes and electrode/flux combinations for submerged arc welding of non alloy and fine grain steels - Classification

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Classification	2
4	Symbols and requirements	3
4.1	Symbol for the process	3
4.2	Symbol for tensile properties	3
4.2.1	Multi-run technique	3
4.2.2	Two-run technique	4
4.3	Symbol for the impact properties of all-weld metal or two-run welded joint	4
4.4	Symbol for type of welding flux	5
4.5	Symbol for the chemical composition	6
4.5.1	Solid wire electrodes	6
4.5.2	Tubular cored electrode/flux combinations	6
4.6	Symbol for hydrogen content of deposited metal	14
5	Mechanical tests	14
5.1	Multi-run technique	14
5.2	Two-run technique	16
6	Chemical analysis	16
7	Rounding procedure	17
8	Retest	17
9	Technical delivery conditions	17
10	Examples of designation	18