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Resistance welding - Procedure for seam welding of uncoated and coated low carbon steels (ISO 16433:2006)

Contents		Page
Foreword.....		4
Introduction		5
1 Scope		6
2 Normative references		6
3 Terms and definitions.....		7
4 Materials		7
4.1 Form		7
4.2 Steel grades.....		7
4.3 Surface conditions.....		7
5 Component design and manufacture		8
5.1 Component design		8
5.2 Component manufacture		8
6 Process requirements		8
6.1 Seam welding with wide wheels.....		8
6.2 Seam welding with thin wheels		8
6.3 Mash seam welding		9
6.4 Wire seam welding.....		9
6.5 Wide-electrode seam welding		9
6.6 Foil seam welding		9
7 Welding equipment.....		10
7.1 Welding machine		10
7.2 Electrodes (wheels, mandrels, pads, backing bars)		10
7.2.1 Electrode materials.....		10
7.2.2 Electrode dimensions.....		10
7.3 Electrode-wheel cooling		12
8 Weldability assessment		12
9 Weld assessment — Type tests		13
9.1 Test pieces		13
9.1.1 General.....		13
9.1.2 Manual peel test piece.....		13
9.1.3 Mechanised peel test piece		13
9.1.4 Pressure test		14
9.1.5 Metallurgical examination		14
9.2 Test requirements.....		14
9.2.1 Weld dimensions		14
9.2.2 Manual peel test		14
9.2.3 Mechanised peel test.....		14
9.2.4 Pressure test		14
9.2.5 Visual and metallurgical examination.....		14
9.3 Acceptance requirements.....		15
10 Weld assessment — routine tests		15
10.1 General.....		15
10.2 Batch testing		15
10.3 Test pieces and test procedures		15
10.4 Number of tests.....		15
10.5 Test requirements.....		15

11 Routine production weld quality-control requirements 16
11.1 Weld size — nugget width 16
11.2 Weld dimensions 16
11.3 Weld failure mode 17
11.4 Weld appearance – surface condition 17
11.5 Distortion 17
12 Reclamation of non-conformant assemblies 17
Annex A (informative) Welding equipment 18
Annex B (informative) Typical seam welding conditions 19
Annex C (Informative) Partial list of steel types applicable to the standard 24
Bibliography 25