

DIN EN ISO 6149-4:2017-12 (E)

Connections for fluid power and general use - Ports and stud ends with ISO 261 metric threads and O-ring sealing - Part 4: Dimensions, design, test methods and requirements for external hex and internal hex port plugs (ISO 6149-4:2017)

Contents		Page
European foreword	3
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Dimensions	7
4.1 Plug dimensions	7
4.2 Hex tolerances	7
4.3 Screw threads	7
5 Requirements	7
5.1 Working pressures and working temperatures	7
5.2 Performance	8
6 O-rings	8
7 Test methods	8
8 Designation of port plugs	8
9 Identification	8
10 Manufacture	9
10.1 Construction	9
10.2 Workmanship	9
10.3 Finish	9
11 Procurement information	9
12 Marking	9
13 Identification statement (reference to this document)	9
Bibliography	15