

DIN EN ISO 6149-4:2015-03 (E)

Connections for fluid power and general use - Ports and stud ends with ISO 261 metric threads and O-ring sealing - Part 4: Dimensions, design, test methods and requirements for external hex and internal hex port plugs (ISO 6149-4:2006)

Contents

	Page
Foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	6
4 Dimensions	6
4.1 Plug dimensions	6
4.2 Hex tolerances	6
4.3 Screw threads	6
5 Requirements	6
5.1 Working pressures and working temperatures	6
5.2 Performance	7
6 O-rings	7
7 Test methods	7
8 Designation of port plugs	7
9 Identification	8
10 Manufacture	8
10.1 Construction	8
10.2 Workmanship	8
10.3 Finish	8
11 Procurement information	8
12 Marking	8
13 Identification statement (reference to this part of ISO 6149)	9