# DIN EN 13480-6 Berichtigung 1:2016-10 (E)

## Metallic industrial piping - Part 6: Additional requirements for buried pi ping; German version EN 13480-6:2012; Corrigendum to DIN EN 13480-6:2014-12

## Contents

Page


Foreword ..... 3

1 Scope ..... 5

2 Normative references ..... 5

3 General ..... 5
3.1 Safety ..... 5
3.2 Routes ..... 6
3.3 Depth of installation ..... 6
3.4 Pipes marking and recording ..... 6
3.5 Internal inspection provisions ..... 6
3.6 removal ..... 6
3.7 Trench drainage ..... 7

4 Materials ..... 7

5 Design and calculation ..... 7
5.1 Minimum wall thickness for buried piping ..... 7
5.2 Design ..... 7

6 Installation ..... 9
6.1 Trenches ..... 9
6.2 Pipe laying ..... 9
6.3 Back filling ..... 9

7 Sleeves or casings ..... 10

8 Corrosion protection ..... 10
8.1 General ..... 10
8.2 Coatings ..... 10
8.3 Cathodic protection ..... 11

9 Examination and testing ..... 11

Annex A (normative) Calculations for buried piping ..... 12

Annex Y (informative) History of EN 13480-6 ..... 35

Annex ZA (informative) Relationship between this European standard and the essential requirements of EU Directive 97/23/EC ..... 36

Bibliography ..... 37