DIN 28124-1:2022-07 (E)

Closures, round - Part 1: For unpressurized vessels

Contents

Page

Foreword ... 3
1 Scope ... 4
2 Normative references ... 4
3 Terms and definitions ... 5
4 General ... 5
5 Types of round closure ... 6
5.1 General ... 6
5.2 Type MA ... 6
5.3 Type MB ... 7
5.4 Type MG ... 8
6 Dimensions and masses ... 9
7 Welding ... 9
8 Individual components and materials ... 11
9 Surface protection ... 12
10 Designation ... 12
11 Marking ... 12
Bibliography ... 13

Figures

Figure 1 — Closure of unalloyed or stainless steel ... 7
Figure 2 — Closure with nozzle neck, raised face and cover cladding, made of stainless steel ... 8
Figure 3 — Closure, unalloyed steel with surface protection ... 8

Tables

Table 1 — Types of closure ... 6
Table 2 — Dimensions and masses ... 10
Table 3 — Individual components, designations and examples of materials ... 11