

DIN EN 14656:2007-05 (E)

Safety of machinery - Safety requirements for extrusion presses for steel and non-ferrous metals

Contents	Page
Foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	8
4 List of significant hazards	8
5 Safety requirements and/or measures	9
5.1 General	9
5.2 List of significant hazards, hazardous situations, safety requirements and/or measures ..	12
5.3 Special safety requirements and/or measures	22
5.4 Noise reduction as a safety requirement	23
6 Verification of the safety requirements and/or measures	24
7 Information for use	24
7.1 General	24
7.2 Location and nature of information for use	24
7.3 Safety devices, warning signs and labels	24
7.4 Marking	25
7.5 Instruction handbook	25
7.6 Maintenance manual	27
Annex A (normative) Safety requirements for hydraulic, pressure water and lubrication systems	28
Annex B (normative) Safety requirements and/or measures for electrical equipment for extrusion presses	34
Annex C (normative) Noise test code	37
Annex D (informative) De-commissioning	42
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC	43
Bibliography	44
Figures Figure A.1 -- Detail of the hydraulic diagram for limitation of set-up speed	30
Figure C.1 -- Example of measuring points for noise measurement (location of workstations)	40
Tables Table B.1 -- Emergency functions for extrusion presses	36
Table C.1 -- Example of declared dual-number noise values	40