

DIN EN 415-6:2007-06 (E)

Safety of packaging machines - Part 6: Pallet wrapping machines

Contents		Page
Foreword		6
Introduction		7
1	Scope	8
2	Normative references	9
3	Terms and definitions	11
3.1	Definition of terms	11
3.2	Description of pallet wrapping machines	12
4	List of hazards on pallet wrapping machines	27
4.1	General	27
4.2	General pallet wrapping machine hazards	28
4.3	Specific hazards on pallet stretch wrapping machines excluding shrinking systems and auxiliary machines	32
4.4	Specific hazards on pallet shrinking systems	36
4.5	Auxiliary machines	38
5	Safety requirements and measures for pallet wrapping machines	39
5.1	General	39
5.2	General requirements for pallet wrapping machines	39
5.3	Safety requirements for pallet wrapping machines	52
5.4	Safety requirements for shrinking systems	58
5.5	Auxiliary machines	63
6	Verification of safety requirements and measures	63
6.1	General	63
6.2	Visual inspections with the machine stopped	64
6.3	Measurements with the machine stopped	64
6.4	Visual inspections with the machine running	64
6.5	Measurements with the machine running	65
6.6	Verification procedures	65
7	Information for use	67
7.1	Marking	67
7.2	Signals and warning signs	68
7.3	Instruction handbook	68
Annex A (normative) Noise test code for pallet wrapping machines - grade of accuracy 2 and 3		70
A.1	Scope	70
A.2	Definitions	70
A.3	Determination of the emission sound pressure level at work station	70
A.4	Determination of the sound power level	71
A.5	Installation and mounting conditions	71
A.6	Operating conditions	71
A.7	Measurement uncertainties	74
A.8	Information to be recorded	74
A.9	Information to be reported	74
A.10	Declaration and verification of noise emission values	75

Annex B (normative) Methods of safeguarding large apertures	77
B.1 Interlocked guards with guard locking	77
B.2 Fixed and interlocked guards with ESPE	78
B.3 Positioning of ESPE	80
Annex C (normative) ESPE-Muting	82
Annex D (informative) List of possibly helpful standards for gas equipment	84
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC	85
Bibliography	86
Figures Figure 1 -- Principle of rotary table machine	13
Figure 2 -- Manual rotary table machine	13
Figure 3 -- Automatic rotary table machine	14
Figure 4 -- Semiautomatic rotary arm machine	15
Figure 5 -- Fully automatic rotary arm machine	16
Figure 6 -- Ring machine - Principle of operation	17
Figure 7 -- Semi automatic self driving pallet stretch wrapping machine	17
Figure 8 -- Mobile pallet stretch wrapping machine	18
Figure 9 -- Curtain stretching machine - Principle of operation	18
Figure 10 -- Hood stretching machine	19
Figure 11 -- Spiral pallet wrapping machine	21
Figure 12 -- Vertical hood application machine	21
Figure 13 -- Parachute hood application machine	22
Figure 14 -- Shrinking frame	23
Figure 15 -- Chamber shrinking oven with electric heating device	24
Figure 16 -- Continuous shrinking oven using thermal combustion heating	25
Figure 17 -- Shrinking column using thermal combustion	26
Figure 18 -- Product centralizing machine	27
Figure 19 -- Semiautomatic or manual rotary table machines: crushing, shearing and drawing-in hazard location	33
Figure 20 -- Warning sign "Caution, hot surface"	46
Figure 21 -- Semiautomatic or manual rotary table machines with apertures in the table	54
Figure 22 -- Methods for safeguarding of film rollers	55
Figure B.1 -- Interlocked guards with guard locking	77

Figure B.2 -- Example of a combination of fixed and interlocked guards and ESPE	78
Figure B.3 -- Dynamic cell positioning	80
Figure B.4 -- Positioning of ESPE	81
Figure C.1 -- Positioning of muting ESPE	83
Tables Table 1 --Degree of protection for dusty environments	44
Table 2 -- Degree of protection for different cleaning methods using water	44
Table 3 -- Verification procedures for safety requirements identified in 5.2 and 5.3	66
Table 3 (continued)	67
Table A.1 -- Specification of K3 (based on K2)	71
Table A.2 -- Typical workstations for the determination of the emission sound pressure level and operating conditions for all noise emission measurements	72
Table A.3 -- Expected standard deviations of reproducibility R	74
Table A.4 -- Uncertainties expected	75
Table A.5 -- Example of a noise emission declaration (The values in this table are examples)	76