

ISO 6403:1988-11 (E)

Hydraulic fluid power; valves controlling flow and pressure; test methods

| Contents | | Page |
|-----------------|--|-------------|
| 0 | Introduction..... | 1 |
| 1 | Scope and field of application | 1 |
| 2 | References | 1 |
| 3 | Definitions | 1 |
| 4 | Symbols and units..... | 2 |
| 5 | Test Installation — General requirements | 2 |
| 5.1 | Test circuit | 2 |
| 5.2 | Pressure- and temperature-sensing points..... | 2 |
| 5.3 | Filtration and contamination level | 3 |
| 6 | General test conditions | 3 |
| 6.1 | Test fluid..... | 3 |
| 6.2 | Test temperatures | 3 |
| 6.3 | Steady-state conditions..... | 3 |
| 6.4 | Proof pressure | 3 |
| 7 | Test procedure for directional control valves | 4 |
| 7.1 | Test circuit | 4 |
| 7.2 | Steady-state pressure differential/flow characteristics..... | 4 |
| 7.3 | Internal leakage | 4 |
| 7.4 | Switching envelope | 4 |
| 7.5 | Transient characteristics..... | 5 |
| 8 | Test procedure for non-return (check) valves..... | 5 |
| 8.1 | Test circuits | 5 |
| 8.2 | Pressure differential/flow characteristics | 5 |
| 8.3 | Pilot pressure..... | 5 |
| 8.4 | Leakage | 6 |
| 9 | Test procedure for valves Controlling pressure | 6 |
| 9.1 | Test circuits | 6 |
| 9.2 | Control setting | 6 |
| 9.3 | Pressure-relief valves | 6 |
| 9.4 | Pressure-reducing valves..... | 7 |
| 9.5 | Unloading valves | 7 |
| 10 | Test procedure for flow control valves | 7 |
| 10.1 | Test circuits | 7 |
| 10.2 | Steady-state flow/pressure characteristics | 7 |
| 10.3 | Control setting | 7 |
| 10.4 | Transient tests on pressure-compensated valves..... | 7 |
| 11 | Test procedure for flow-dividing valves | 8 |

| | | |
|----------------|--|-----------|
| 11.1 | Test circuit..... | 8 |
| 11.2 | Steady-state flow/pressure characteristics | 8 |
| 11.3 | Transient tests | 8 |
| 12 | Test report | 9 |
| 12.1 | General..... | 9 |
| 12.2 | Test data | 9 |
| 12.3 | Test results..... | 10 |
| 13 | Identification Statement | 11 |
| | Figures 1 to 19 | 12to27 |
| Annexes | | |
| | A Classes of measurement accuracy | 28 |
| | B Use of practical units | 29 |