

ISO 14695:2003-04 (E)

Industrial fans - Method of measurement of fan vibration

Contents		Page
Foreword		iv
Introduction		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols and units	2
5	Mounting of test rig	4
5.1	General	4
5.2	Resilient base mounting of fan	5
5.3	Mounting of fans with resilient elastic rope	5
5.4	Stiff mounting of fans	9
5.5	Flexible connections	9
6	Measuring equipment	9
6.1	General	9
6.2	Calibration	9
6.3	Instrument system	10
6.4	Transducers	10
6.5	Piezoelectric accelerometers	11
6.6	Preamplifiers	11
6.7	Analysers	11
6.8	Indicators	12
6.9	Outputs	12
7	Transducer attachment	12
7.1	General	12
7.2	Attachments	13
8	Selection of measuring positions	13
8.1	General	13
8.2	Mounting on combination base frame	16
8.3	Mounting of transducers for other fans	16
9	Test environment and operating data	16
10	Procedure	16
10.1	General	16
10.2	Measurement parameters	17
10.3	Frequency analysis	18
11	Presentation of results	18
Annex A (informative)	Guide to calculating resilient mount positions and rigid body natural frequencies	19
Annex B (informative)	Secondary measurement methods for in situ testing or quality grading	25

Annex C (informative) Recommended measuring positions for machinery health measurements	27
Annex D (informative) Relationship between absolute and decibel levels	29
Annex E (informative) Relationship between vibration magnitude of single frequency signal	31
Bibliography	33