ISO 5199:2002-03 (E)

Technical specifications for centrifugal pumps - Class II

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Design 6
4.1 General 6
4.2 Prime movers 7
4.3 Critical speed, balance and vibration 8
4.4 Pressure-containing parts 9
4.5 Branches (nozzles) and miscellaneous connections 11
4.6 External forces and moments on flanges (inlet and outlet) 11
4.7 Branch (nozzle) flanges 12
4.8 Impellers 12
4.9 Wear rings or equivalent components 12
4.10 Running clearance 12
4.11 Shafts and shaft sleeves 12
4.12 Bearings 14
4.13 Shaft sealing 15
4.14 Labelling 18
4.15 Couplings 18
4.16 Baseplate 19
4.17 Special tools 20

5 Materials 20
5.1 Selection of materials 20
5.2 Material composition and quality 20
5.3 Repairs 20

6 Shop inspection and tests 20
6.1 General 20
6.2 Inspection 20
6.3 Tests 21
6.4 Final inspection 22

7 Preparation for dispatch 22
7.1 Shaft seals 22
7.2 Preservation for transport and storage 22
7.3 Securing of rotating parts for transport 23
7.4 Openings 23
7.5 Piping and auxiliaries 23
7.6 Identification 23

Annex A (normative) Centrifugal pump -- Data sheet 24

Annex B (informative) External forces and moments on branches 27

Annex C (normative) Enquiry, proposal, purchase order 40

Annex D (normative) Documentation after purchase order 41

Annex E (informative) Examples of seal arrangements 42

Annex F (informative) Piping arrangements for seals 45

Annex G (informative) Designation examples using references from annexes E and F 53

Annex H (informative) Checklist 55

Bibliography 57