ISO 18623-1:2026-07 (E)

Air compressors and compressed air systems - Safety - Part 1: Air compressors

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 3
3.1 General terms 3
3.2 Specific terms 4

4 Safety requirements and/or protective measures 4
4.1 General 4
4.2 Mechanical safety 5
4.2.1 Guards 5
4.2.2 Fluid injection 6
4.2.3 Loss of stability 6
4.2.4 Slip, trip and fall 6
4.3 Electrical safety 7
4.3.1 Generally applicable 7
4.3.2 Protection from overload 7
4.3.3 Protection from live parts 7
4.3.4 Portable and skid-mounted compressor units 7
4.4 Control systems 7
4.4.1 General 7
4.4.2 Failure of safety related control system energy supply 8
4.4.3 Start/restart 8
4.4.4 Manual suspension of safety functions 8
4.4.5 Emergency stop function 8
4.4.6 Safety-related stop function 8
4.4.7 Manual reset 9
4.4.8 External influences on electrical equipment 9
4.4.9 Electromagnetic phenomena 9
4.4.10 Pneumatic and/or hydraulic control systems 9
4.5 Thermal safety 10
4.6 Noise 10
4.7 Materials and substances processed, used or exhausted 10
4.7.1 Micro-organisms, biological and microbiological substances 10
4.7.2 Breathing difficulties 11
4.8 Fire and explosion 11
4.8.1 Electrostatic phenomena 11
4.8.2 Oil-flooded rotary air compressor units 11
4.8.3 Oil-lubricated reciprocating air compressor units 12
4.8.4 Oil-lubricated reciprocating compressor units operating above 5 000 kPa 12
4.8.5 Compressor units driven by combustion engines 12
4.9 Ergonomic principles 12
4.9.1 General 12
4.9.2 Manual handling of compressor units 13
4.9.3 Portable and skid-mounted compressor units 13
4.10 Failure of machinery parts and other functional disorders 13
4.10.1 Break-up during operation 13

4.10.2 Low temperature operation ... 14
4.10.3 Liquid shock ... 14
4.10.4 Coolant system ... 14
4.11 Pressure relief - fragmentation ... 15
4.11.1 General ... 15
4.11.2 Design specifications of pressure relief devices ... 15
4.11.3 Turbo compressor units ... 15
4.11.4 Multi-stage compressor units ... 15
4.12 Information and warning devices ... 16

5 Verificationofsafetyrequirementsand/orprotectivemeasures ... 16
5.1 Pressure testing ... 16
5.2 Noise ... 16
5.2.1 General ... 16
5.2.2 Sound power level of compressor units for use outdoors ... 16
5.3 Stability of portable compressor units ... 16
5.4 Structure of verification ... 16

6 Information for use ... 18
6.1 General requirements ... 18
6.2 Accompanying documents (in particular instruction handbook) ... 19
6.2.1 Instruction handbook ... 19
6.2.2 Information relating to the use of the compressor/compressor unit ... 20
6.3 Specific types of compressors ... 21
6.3.1 General ... 21
6.3.2 Portable and skid-mounted air compressor units ... 21
6.3.3 Entry to inlet ducts and enclosures ... 22
6.4 Service instructions ... 22
6.4.1 General ... 22
6.4.2 Precautions for service/maintenance ... 23
6.5 Markings, signs and written warnings ... 23
6.5.1 Generally applicable ... 23
6.5.2 Compressor unit enclosures ... 23
6.5.3 Off-road portable and skid-mounted air compressor units ... 23
6.5.4 Markings (in particular data plate) ... 24
6.6 Noise ... 25
6.6.1 A-weighted emission sound pressure level and A-weighted sound power level declaration ... 25
6.6.2 Hearing protection ... 25
6.7 Dismantling ... 25

Annex A (informative)Listofsignificanthazards ... 26

Annex B (informative) Control systems ... 28

Annex C (normative) Labels, signs and tags ... 30

Bibliography ... 33