ISO 13284:2026-05 (E)

Industrial trucks - Fork arm extensions and telescopic fork arms - Technical characteristics and strength requirements

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Symbols 2

5 Requirements for rated capacity and rated load centre distance 2
5.1 Fork arm 2
5.2 Fork arm extension 3
5.3 Telescopic fork arm 3
5.4 Safety factor 3

6 Requirements for fork arm extensions 3
6.1 Length 3
6.2 Accidental disengagement 3
6.3 Test/design load 3
6.4 Fork arm extension retaining system 4
6.5 Lateral clearance 5

7 Requirements for telescopic fork arms 5
7.1 General 5
7.2 Test load in fully retracted mode with pallet stop 5
7.3 Test load in fully retracted mode without pallet stop 6
7.4 Test load in fully extended mode with pallet stop 7
7.5 Test load in fully extended mode without pallet stop 7

8 Verificationandtesting 8
8.1 General 8
8.2 Procedure 8
8.3 Results 8

9 Information for use 9
9.1 Fork arm extensions 9
9.2 Telescopic fork arms 9

10 Marking 9
10.1 Fork arm extensions 9
10.2 Telescopic fork arms 10

Annex A (informative) Buckling in fork arm extensions 11

Bibliography 12