# ISO 10767-3:2025-05 (E)

## Hydraulic fluid power - Determination of pressure ripple levels generated in systems and components - Part 3: Method for motors

## Contents

Page


**Foreword** ..... **v**

**Introduction** ..... **vi**

**1 Scope** ..... **1**

**2 Normative references** ..... **1**

**3 Terms and definitions** ..... **1**

**4 Symbols and subscripts** ..... **3**

**5 Test rig** ..... **5**
5.1 General ..... 5
5.2 Test fluid ..... 6
5.3 Hydraulic motor installation ..... 6
5.3.1 General ..... 6
5.3.2 Drive vibration ..... 6
5.3.3 Reference signal ..... 6
5.4 Supply pump ..... 6
5.4.1 Control of motor rotational speed ..... 7
5.4.2 Example of a suitable supply ..... 7
5.4.3 Use of supply pump as a secondary source ..... 7
5.5 Motor supply line ..... 7
5.5.1 General ..... 7
5.5.2 Motor inlet port connection ..... 7
5.5.3 Reference pipe ..... 7
5.5.4 Dynamic pressure transducer mounting ..... 8
5.5.5 Method 1 ..... 8
5.5.6 Method 2 ..... 9
5.6 Load system ..... 10
5.7 Pressure relief valve ..... 10
5.8 Static pressure transducer or pressure gauge ..... 10
5.9 Secondary source ..... 11
5.9.1 Generation of pressure ripple ..... 11
5.9.2 Use of supply pump as secondary source ..... 11
5.9.3 Auxiliary device used as secondary source ..... 11
5.9.4 Periodic waveform ..... 11
5.9.5 Frequency range ..... 11
5.9.6 Reference signal ..... 12
5.9.7 Ball valve ..... 12
5.10 Mounting ..... 12

**6 Instrumentation** ..... **12**
6.1 Static measurements ..... 12
6.2 Dynamic measurements ..... 12
6.2.1 Pressure transducers ..... 12
6.2.2 Frequency analysis of pressure ripple ..... 13
6.2.3 Calibration of dynamic pressure instrumentation ..... 13

**7 Test conditions** ..... **14**
7.1 General ..... 14
7.2 Fluid temperature ..... 14

7.3 Fluid density and viscosity ..... 14
7.4 Fluid bulk modulus ..... 14

**8 Test procedure ..... 14**
8.1 General ..... 14
8.2 Test series ..... 14
8.3 Evaluation of speed of sound ..... 15
8.3.1 Estimation of effective bulk modulus ..... 15
8.3.2 Measurement of speed of sound ..... 15
8.4 Evaluation of source impedance ..... 15
8.5 Evaluation of source flow ripple ..... 16
8.5.1 General ..... 16
8.5.2 Method 1 ..... 17
8.5.3 Method 2 ..... 17
8.5.4 Interpolation of source impedance ..... 17
8.5.5 Evaluation of source flow ripple ..... 18
8.5.6 Evaluation of amplitude and phase ..... 18
8.6 Evaluation of anechoic flow ripple ..... 18
8.6.1 Evaluation of waveform ..... 18
8.7 Evaluation of anechoic power ..... 19
8.8 Evaluation of blocked acoustic pressure ripple rating ..... 19
8.9 Use of new or rebuilt hydraulic motor ..... 19

**9 Test report ..... 19**
9.1 General information and test conditions ..... 19
9.2 Test results ..... 20
9.3 Identification statement (Reference to this document) ..... 20

**Annex A** (normative) **Test forms ..... 21**

**Annex B** (normative) **Data reduction algorithms ..... 27**

**Annex C** (informative) **Explanation of analysis methods ..... 31**

**Annex D** (informative) **Description of ratings for motor fluid-borne noise ..... 35**

**Bibliography ..... 37**