

DIN EN 13155:2025-11 (E)

Cranes - Safety - Non-fixed load lifting attachments (includes Amendment :2025)

Contents		Page
European foreword		8
Introduction		9
1	Scope	10
2	Normative references	11
3	Terms and definitions	13
4	List of significant hazards	21
5	Safety requirements and/or protective measures	47
5.1	General requirements	47
5.1.1	General	47
5.1.2	Mechanical load bearing parts	47
5.1.3	Controls	48
5.1.4	Handles	49
5.1.5	Requirements for slings which are integrated	49
5.1.6	Stability during storage	49
5.1.7	Quality of welding	49
5.2	Specific requirements for each category of attachment	50
5.2.1	Plate clamps	50
5.2.2	Vacuum lifters	50
5.2.3	Lifting magnets	52
5.2.4	C-hooks	54
5.2.5	Lifting forks	54
5.2.6	Lifting beams	55
5.2.7	Clamps	55
5.2.8	Lifting insert systems	56
6	Verification of the safety requirements and/or protective measures	58
7	Information for use	68
7.1	Instruction handbook	68
7.1.1	General information	68
7.1.2	Specific information	69
7.1.3	Guidance for maintenance	73
7.1.4	Verifications and inspections	73
7.2	Marking	73
7.2.1	Minimum marking	73
7.2.2	Additional marking	74
7.2.3	Additional safety plates	75
Annex A (normative) General verification methods		76
A.1	Verification of mechanical strength by calculation	76
A.2	Verification of mechanical strength on the type by a static test	76
A.2.1	Conditions	76
A.2.2	Procedure	76
A.2.3	Acceptance criteria	76
A.3	Verification of mechanical strength on each individual attachment by a static test	76

A.3.1	Conditions	76
A.3.2	Procedure	77
A.3.3	Acceptance criteria	77
A.4	Verification by inspection	77
A.4.1	Procedure	77
A.4.2	Acceptance criteria	77
A.5	!Verification of the calculated mechanical strength by test	77
A.5.1	General	77
A.5.2	Conditions	77
A.5.3	Procedure"	78
A.5.4	Acceptance criteria	78
Annex B (normative) Verification methods for plate clamps		79
B.1	No detachment when the load is brought down and in case of impact	79
B.1.1	Conditions	79
B.1.2	Procedure	79
B.1.3	Acceptance criteria	79
B.2	Determination of the friction coefficient	79
B.2.1	Conditions	79
B.2.2	Procedure	80
B.2.3	Acceptance criteria	81
B.3	No slipping of the load - clamping by friction or penetration	81
B.3.1	Procedure	81
B.3.2	Acceptance criteria	82
B.4	Range of thickness of clamps	82
B.4.1	Conditions	82
B.4.2	Procedure	82
B.4.3	Acceptance criteria	82
B.5	Minimum working load	82
B.5.1	Conditions	82
B.5.2	Procedure	82
B.5.3	Acceptance criteria	82
Annex C (normative) Verification methods for vacuum lifters		83
C.1	Verification of pressure measuring device	83
C.1.1	Conditions	83
C.1.2	Procedure	83
C.1.3	Acceptance criteria	83
C.2	Verification of leakage indicator	83
C.2.1	Conditions	83
C.2.2	Procedure	83
C.2.3	Acceptance criteria	83
C.3	Verification of visibility of measuring device or indicator	83
C.3.1	Conditions	83
C.3.2	Procedure	83
C.3.3	Acceptance criteria	83
C.4	Verification of devices to compensate for vacuum losses	84
C.4.1	Conditions	84
C.4.2	Procedure	84
C.4.3	Acceptance criteria	84
C.5	Verification of warning device	84
C.5.1	Conditions	84
C.5.2	Procedure	84
C.5.3	Acceptance criteria	84
C.6	Verification of the non-return valve	84
C.6.1	Conditions	84
C.6.2	Procedure	84
C.6.3	Acceptance criteria	84
C.7	Verification of controls	85
C.7.1	Conditions	85

C.7.2	Procedure	85
C.7.3	Acceptance criteria	85
C.8	Verification of energy source failure warning system	85
C.8.1	Conditions	85
C.8.2	Procedure	85
C.8.3	Acceptance criteria	85
C.9	Verification of the position of the load	85
C.9.1	Conditions	85
C.9.2	Procedure	85
C.9.3	Acceptance criteria	85
C.10	Verification of adhesion force by calculation or testing	85
C.10.1	General	85
C.10.2	Verification by calculation	86
C.10.3	Verification by testing	87
C.11	Determination of the friction coefficient	87
C.11.1	Conditions	87
C.11.2	Procedure	88
C.11.3	Acceptance criteria	88
Annex D (normative) Verification methods for lifting magnets		89
D.1	Verification of tear-off force	89
D.1.1	Verification by pull test	89
D.1.2	Verification by flux measurement and calculation	90
D.2	Verification of controls	91
D.2.1	Conditions	91
D.2.2	Procedure	91
D.2.3	Acceptance criteria	91
D.3	Verification of back-up and warning devices	91
D.3.1	Conditions	91
D.3.2	Procedure	91
D.3.3	Acceptance criteria	91
D.4	Verification of the discharge time of batteries	91
D.4.1	Conditions	91
D.4.2	Procedure	92
D.4.3	Acceptance criteria	92
D.5	Verification of indicating devices	92
D.5.1	Conditions	92
D.5.2	Procedure	92
D.5.3	Acceptance criteria	92
D.6	Verification of alternative mechanical back-up devices	92
D.6.1	Conditions	92
D.6.2	Procedure	92
D.6.3	Acceptance criteria	92
D.7	Verification that the magnet is matched to the intended load(s)	93
D.7.1	Procedure	93
D.7.2	Acceptance criteria	93
Annex E (normative) Verification methods for lifting beams		94
E.1	Verification of locking or holding devices by testing	94
E.1.1	Conditions	94
E.1.2	Procedure	94
E.1.3	Acceptance criteria	95
E.2	Verification of the locking or holding by calculation	95
Annex F (normative) Verification methods for lifting forks		96
F.1	Verification of mechanical strength of the secondary positive holding device for lifting forks in horizontal direction	96
F.1.1	Conditions	96
F.1.2	Procedure	96

F.1.3	Acceptance criteria	96
F.2	Verification of mechanical strength of the secondary positive holding device for lifting forks in vertical direction	96
F.2.1	Conditions	96
F.2.2	Procedure	96
F.2.3	Acceptance criteria	96
Annex G (normative) Verification methods for clamps		97
G.1	Determination of the friction coefficient	97
G.1.1	Conditions	97
G.1.2	Procedure	97
G.1.3	Acceptance criteria	98
G.2	No slipping of the load - clamping by friction or penetration	98
G.2.1	Conditions	98
G.2.2	Acceptance criteria	99
G.3	Verification of mechanical strength of the secondary positive holding device for clamps in horizontal direction	99
G.3.1	Conditions	99
G.3.2	Procedure	99
G.3.3	Acceptance criteria	99
G.4	Verification of mechanical strength of the secondary positive holding device for clamps in vertical direction	99
G.4.1	Conditions	99
G.4.2	Procedure	99
G.4.3	Acceptance criteria	99
G.5	Range of thickness of clamps	100
G.5.1	Conditions	100
G.5.2	Procedure	100
G.5.3	Acceptance criteria	100
Annex H (normative) Verification methods for lifting insert systems		101
H.1	Verification of the embedment in concrete	101
H.1.1	Conditions	101
H.1.2	Procedure	101
H.1.3	Acceptance criteria	108
H.2	Individual verifications	110
H.2.1	Conditions	110
H.2.2	Procedure	111
H.2.3	Acceptance criteria	111
Annex I (informative) Selection of a suitable set of crane standards for a given application		112
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC aimed to be covered		114
Bibliography		117