

DIN EN 415-3:2025-03 (E)

Safety of packaging machines - Part 3: Form, fill and seal machines; fill and seal machines

Contents		Page
European foreword		3
Introduction		5
1	Scope	6
2	Normative references	7
3	Terms and definitions	9
3.1	Definitions of terms	9
3.2	Definitions of machines covered by this document	13
3.3	Definitions of machines which have similar hazards to those machines covered by this document	20
4	Safety requirements	24
4.1	General requirements	24
4.2	Safety requirements for a flow-wrapping machine	32
4.3	Safety requirements for a vertical form, fill and seal machine	39
4.4	Safety requirements for a horizontal sachet form, fill and seal machine	42
4.5	Safety requirements for a thermoform, fill and seal machine	44
4.6	Safety requirements for a tubular bag form, fill and seal machine	51
4.7	Safety requirements for a mandrel form, fill and seal machine	53
4.8	Safety requirements for a pre-made bag fill and close machine	57
4.9	Safety requirements for a cup or tub fill and seal machine	59
4.10	Safety requirements for a sack fill and seal machine	62
4.11	Safety requirements for an auger filler	67
4.12	Safety requirements for a volumetric cup filler	69
4.13	Safety requirements for a nett weigher	71
4.14	Safety requirements for a multi-head weigher	73
5	Verification of safety requirements	75
5.1	General	75
5.2	Visual inspections with the machine stopped	75
5.3	Measurements with the machine stopped	76
5.4	Visual inspections with the machine running	76
5.5	Measurements or tests with the machine running	76
5.6	Verification procedures	76
6	Information	80
6.1	General	80
6.2	Marking	80
6.3	Warning of residual risks	81
6.4	Instructions	81
Annex A (informative) List of significant hazards		87
Annex B (normative) Noise test code		120
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC aimed to be covered		123
Bibliography		127