

ISO 29461-3:2024-07 (E)

Air intake filter systems for rotary machinery - Test methods - Part 3: Mechanical integrity of filter elements

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
3.1	Test parameter	2
3.2	Filter to be tested	2
3.3	Test duration	3
3.4	Test materials	3
4	Test rig, conditions and equipment	3
4.1	Test conditions	3
4.2	Test rig – General requirements	3
4.3	Camera	4
4.4	Differential pressure measurement	4
4.5	Flow measurement	4
4.6	Dust feeder	5
4.7	Water spraying nozzles (fogging nozzles)	5
4.8	Final filter/coarse filter mat or grid	6
4.9	Temperature, relative humidity	6
5	Qualification of test rig and apparatus	6
5.1	Pressure system test	6
5.2	Test rig — Pressure drop of test duct with no test device installed	6
5.3	Test rig — Pressure drop reference test	6
5.4	Summary of qualification requirements and schedule	6
6	Test materials	7
6.1	Test dust	7
6.2	Water	7
6.3	Coarse filter	7
7	Test procedure	7
7.1	General	7
7.2	Test result evaluation	8
7.2.1	General	8
7.2.2	Measurement of pressure drop	8
7.2.3	Visual inspection of filter	8
7.2.4	Visual inspection downstream of the test device	8
7.2.5	Final test in accordance with ISO 29461-1	8
7.3	Test preparation	9
7.4	Determination of the initial loading concentration of test dust and water	9
7.5	Loading procedure	10
7.6	Fail/pass criteria	11
7.6.1	General	11
7.6.2	Release of parts	11
7.6.3	Pressure drop decrease	11
7.6.4	Visual inspection during test	11
7.6.5	Final test in accordance with ISO 29461-1	11

8 Reporting results **12**
8.1 General and descriptive information 12
8.2 Test data and results 13
8.3 Concluding statement 14
Annex A (normative) Wet burst testing **15**
Annex B (informative) Test report example **16**
Bibliography **20**