

ISO 21360-6:2023-12 (E)

Vacuum technology - Standard methods for measuring vacuum-pump performance - Part 6: Cryogenic vacuum pumps

Contents		Page
	Foreword	iv
	Introduction	v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols	2
5	Test methods	3
5.1	Test gas.....	3
5.2	Measurement of the volume flow rate (pumping speed).....	3
5.2.1	General.....	3
5.2.2	Pretreatment procedure.....	3
5.2.3	Volume flow rate (pumping speed) measurement by the throughput method.....	3
5.2.4	Volume flow rate (pumping speed) measurement by the orifice method.....	3
5.2.5	Measurement of water vapour volume flow rate (pumping speed).....	4
5.3	Maximum throughput measurement.....	4
5.3.1	General.....	4
5.3.2	Measurement method.....	4
5.3.3	Measurement setup.....	4
5.3.4	Measuring procedure.....	4
5.4	Pumping capacity measurement.....	4
5.4.1	General.....	4
5.4.2	Measurement setup.....	5
5.4.3	Measuring procedure.....	5
5.5	Measurement of base pressure cryogenic vacuum pump.....	5
5.6	Measurement of cooldown time.....	5
5.6.1	General.....	5
5.6.2	Measurement setup.....	6
5.6.3	Measuring procedure.....	6
5.7	Measurement of crossover value.....	6
5.7.1	General.....	6
5.7.2	Measurement setup.....	6
5.7.3	Measuring procedure.....	8
6	Test report	8
6.1	Content.....	8
6.2	Report on general information.....	9
6.3	Report on pump parameters.....	9
6.4	Report on test equipment and conditions.....	9
6.5	Report on operational parameters.....	9
6.6	Report on pump performance.....	9
	Annex A (informative) The volume flow rate calculation for the water vapour	11
	Bibliography	12