

# ISO 21360-5:2023-11 (E)

## Vacuum technology - Standard methods for measuring vacuum-pump performance - Part 5: Non-evaporable getter (NEG) vacuum pumps

| <b>Contents</b>              |   | <b>Page</b> |
|------------------------------|---|-------------|
| Foreword                     |   | iv          |
| Introduction                 |   | v           |
| <b>1</b>                     | <b>Scope</b>  | <b>1</b>    |
| <b>2</b>                     | <b>Normative references</b>   | <b>1</b>    |
| <b>3</b>                     | <b>Terms and definitions</b>  | <b>1</b>    |
| <b>4</b>                     | <b>Symbols and abbreviated terms</b>  | <b>3</b>    |
| <b>5</b>                     | <b>Test methods</b>   | <b>4</b>    |
| 5.1                          | General   | 4           |
| 5.1.1                        | Test gases  | 4           |
| 5.1.2                        | Vacuum chamber  | 4           |
| 5.1.3                        | Orifice   | 4           |
| 5.1.4                        | Vacuum pumping system for rough pumping   | 4           |
| 5.1.5                        | Vacuum gauges   | 5           |
| 5.1.6                        | Temperature   | 5           |
| 5.1.7                        | Activation method of NEG  | 5           |
| 5.1.8                        | Procedure of sample installation and activation   | 5           |
| 5.2                          | Throughput method for small NEG samples   | 6           |
| 5.2.1                        | Experimental setup  | 6           |
| 5.2.2                        | Sample  | 7           |
| 5.2.3                        | Determination of getter pumping speed, $S$ , and sorption quantity, $C_q$                             | 7           |
| 5.2.4                        | Determination of sticking probability, $\alpha$   | 10          |
| 5.2.5                        | Measurement procedure   | 10          |
| 5.2.6                        | Measurement uncertainty   | 11          |
| 5.3                          | Throughput method with test dome  | 11          |
| 5.3.1                        | Experimental setup  | 11          |
| 5.3.2                        | Sample  | 13          |
| 5.3.3                        | Determination of getter pumping speed $S$ and sorption quantity, $C_q$                                | 13          |
| 5.3.4                        | Determination of sticking probability, $\alpha$   | 13          |
| 5.3.5                        | Measurement procedure   | 13          |
| 5.3.6                        | Measurement uncertainty   | 14          |
| 5.4                          | Transmission method for NEG coatings  | 14          |
| 5.4.1                        | Experimental setup  | 14          |
| 5.4.2                        | Sample  | 15          |
| 5.4.3                        | Determination of average getter pumping speed per unit area, $S_A$ , and sorption quantity $C_q$      | 15          |
| 5.4.4                        | Determination of sticking probability, $\alpha$   | 16          |
| 5.4.5                        | Measurement procedure   | 16          |
| 5.4.6                        | Measurement uncertainty   | 17          |
| 5.5                          | Combination of transmission method and throughput method with test dome                               | 17          |
| <b>6</b>                     | <b>Reporting</b>  | <b>18</b>   |
| 6.1                          | General   | 18          |
| 6.2                          | Small size of NEG with the structure of pill, disk, ring, strip, module and cartridge                 | 18          |
| 6.3                          | NEG pumps   | 19          |
| 6.4                          | NEG coatings  | 19          |
| <b>Annex A</b> (informative) | <b>Calculation method of the molecular conductance of the orifice</b>                                 | <b>21</b>   |
| <b>Annex B</b> (informative) | <b>Example of diagrams for pumping characteristics of NEG</b>   | <b>22</b>   |
| <b>Annex C</b> (informative) | <b>Typical value of initial sticking probability <math>\alpha_0</math> of NEG at room temperature</b> | <b>23</b>   |
| <b>Bibliography</b>          |   | <b>25</b>   |