

DIN EN ISO 19085-9:2025-12 (E)

Woodworking machines - Safety - Part 9: Circular saw benches (with and without sliding table) (ISO 19085-9:2024)

Contents

Page

Foreword.....	v
Introduction.....	vi
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	2
4 Safety requirements and measures for controls.....	3
4.1 Safety and reliability of control systems.....	3
4.2 Control devices.....	3
4.3 Start.....	4
4.3.1 Direct start.....	4
4.3.2 Start via control power-on.....	5
4.4 Safe stops.....	5
4.4.1 General.....	5
4.4.2 Normal stop.....	5
4.4.3 Operational stop.....	5
4.4.4 Emergency stop.....	5
4.5 Braking function of tools.....	5
4.6 Mode selection.....	5
4.7 Tool speed changing.....	5
4.7.1 Speed changing by shifting the belts on the pulleys.....	5
4.7.2 Speed changing by incremental speed change motor.....	5
4.7.3 Infinitely variable speed by frequency inverter.....	5
4.8 Failure of any power supply.....	5
4.9 Manual reset control.....	5
4.10 Standstill detection and monitoring.....	6
4.11 Machine moving parts speed monitoring.....	6
4.12 Time delay.....	6
4.13 Teleservice.....	6
4.14 Power-operated adjustment of the saw blades and the rip fence.....	6
4.14.1 Risk of contact between the saw blades and the rip fence.....	6
4.14.2 Crushing hazard for the body.....	6
4.14.3 Crushing and shearing hazard for the arm, hand or finger.....	7
5 Safety requirements and measures for protection against mechanical hazards.....	7
5.1 Stability.....	7
5.2 Risk of break-up during operation.....	7
5.3 Tool and tool fixing design.....	8
5.3.1 General.....	8
5.3.2 Spindle locking.....	8
5.3.3 Circular saw blade fixing device.....	8
5.3.4 Flange dimension for circular saw blades.....	8
5.3.5 Fixing device for milling tools.....	8
5.4 Braking.....	8
5.4.1 Braking of tools.....	8
5.4.2 Maximum run-down time.....	8
5.4.3 Brake release.....	8
5.5 Safeguards.....	8
5.5.1 Fixed guards.....	8

5.5.2	Interlocking movable guards	9
5.5.3	Hold-to-run control.....	9
5.5.4	Two-hand control.....	9
5.5.5	Electro-sensitive protective equipment (ESPE)	9
5.5.6	Pressure-sensitive protective equipment (PSPE)	9
5.5.7	Enabling control.....	9
5.6	Prevention of access to hazardous moving parts.....	9
5.6.1	Access to the saw blade part above the machine table	9
5.6.2	Access to the saw blade part below the machine table.....	14
5.6.3	Guarding of drives.....	15
5.7	Impact hazard	15
5.8	Clamping devices.....	15
5.9	Measures against ejection.....	15
5.9.1	General.....	15
5.9.2	Guards materials and characteristics.....	15
5.9.3	Anti-kickback devices.....	16
5.10	Workpiece supports and guides.....	19
5.10.1	Rip fence.....	19
5.10.2	Cross-cut fence.....	21
5.10.3	Machine table.....	21
5.10.4	Extension table.....	22
5.11	Safety appliances.....	22
6	Safety requirements and measures for protection against other hazards.....	23
6.1	Fire.....	23
6.2	Noise.....	23
6.2.1	Noise reduction at the design stage.....	23
6.2.2	Noise emission measurement and declaration.....	23
6.3	Emission of chips and dust.....	23
6.4	Electricity.....	24
6.5	Ergonomics and handling.....	24
6.6	Lighting.....	24
6.7	Pneumatics.....	24
6.8	Hydraulics.....	24
6.9	Electromagnetic compatibility.....	24
6.10	Laser.....	24
6.11	Static electricity.....	24
6.12	Errors of fitting.....	25
6.13	Isolation.....	25
6.14	Maintenance.....	25
6.15	Relevant but not significant hazards.....	25
7	Information for use.....	25
7.1	Warning devices.....	25
7.2	Marking.....	25
7.2.1	General.....	25
7.2.2	Additional markings.....	25
7.3	Instruction handbook.....	26
7.3.1	General.....	26
7.3.2	Additional information.....	26
	Annex A (informative) List of significant hazards.....	28
	Annex B (informative) Performance level required.....	30
	Annex C (normative) Stability test.....	31
	Annex D (normative) Test for braking function.....	32
	Annex E (normative) Impact test for guards.....	33
	Annex F (normative) Noise test code.....	34
	Annex G (normative) Riving knife rigidity test.....	37
	Annex H (normative) Minimum dimensions of machine table, extension table and table insert.....	39
	Annex I (normative) Saw blade guard rigidity test.....	40
	Bibliography.....	43