ISO 23316-2:2023-09 (E)

Tractors and machinery for agriculture and forestry - Electrical high-power interface 700 V DC / 480 V AC - Part 2: Physical interface

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **3**

4 Connector requirements **3**

4.1 General function description 3
4.2 Detailed function description 3
4.3 Geometric requirements 3
4.3.1 General 3
4.3.2 Interface geometric definition 3
4.4 Connector external requirements 30
4.5 Phase contacts 30
4.5.1 General 30
4.5.2 AC/DC current 31
4.5.3 AC/DC voltage ratings 31
4.5.4 Withstand voltage 31
4.5.5 Clearance and creepage distances 31
4.5.6 Rated continuous current 32
4.5.7 Contact resistance 32
4.5.8 Protection against access 32
4.5.9 Reference altitude 32
4.6 Protective bonding conductor (PBC) contact 32
4.7 DC interlock 32
4.8 Communication contacts and link segment 33
4.8.1 General aspects 33
4.8.2 Communication contacts requirements 33
4.8.3 Communication link segment requirements 34
4.8.4 Cross talk from environment 34
4.9 EMC shielding 35
4.9.1 Connector shielding 35
4.9.2 Communication pins shielding 35
4.9.3 Shields performance 36
4.10 Connecting sequences 39
4.10.1 Connecting sequence 39
4.10.2 Disconnecting sequence 40
4.11 Connector pinning 40
4.11.1 Tractor side 41
4.11.2 Implement side 41
4.12 Insulation resistance 42
4.13 Connecting procedure 42
4.14 Mechanical loads 42
4.15 Ingress protection level of components 42
4.15.1 Requirements 42
4.15.2 Implement connector park housing 42
4.15.3 Cover 43
4.16 Environmental conditions 43
4.17 Durability 43

4.18 Marking 43
4.18.1 Accessories marking 43
4.18.2 Pin marking 43
4.18.3 Markings shall be indelible and easily legible. 43

5 Environmental qualification tests 44
5.1 General 44
5.1.1 Requirement 44
5.1.2 Test sequence 44
5.1.3 Test methods 44
5.2 Examination of product 44
5.3 Insulation resistance 44
5.4 Connection resistance 45
5.5 Pressure washing, cleaning 45
5.6 Ultraviolet effects 45
5.7 Connecting and disconnecting forces 45
5.8 Durability 45
5.8.1 General 45
5.8.2 Test A 46
5.8.3 Test B 46
5.9 Salt environment 46
5.10 Thermal shock 46
5.11 Chemical and liquid immersion 46
5.12 Vibration 46
5.13 Shock 47
5.14 Drop tests 47
5.14.1 General 47
5.14.2 Test 1 47
5.14.3 Test 2 47
5.14.4 Test 3 48
5.15 Terminal retention/Plug pull test 48
5.16 Ice water shock test 48
5.17 Current test 48
5.18 Break-away test 48
5.19 Communication 48
5.20 Gravel bombardment 48
5.21 Corrosive atmosphere 49
5.22 Storage 49
5.23 Over rolling test 49
5.24 Composite temperature/humidity/current cyclic test 49
5.24.1 General 49
5.24.2 Severities 49
5.25 Dust test 51
5.26 Marking test 51

Annex A (informative) **Qualification test sequence example 52**

Annex B (informative) **System and interface 57**

Bibliography 58